



TYPICAL CLEANING INTERVALS – CONVEYORS

The importance of clean conveyors cannot be underestimated. Clean equipment and installations increase safety for everyone, plus the reliability and life of the machine is also improved. In addition to ensuring the overall cleanliness of your technology, by removing debris and material deposits, Conveyor Technology also recommends the following:

Suggested weekly (routine) cleaning regime

1. Clean return rollers (where fitted)
2. Clean belt support carryways/wearstrips (where fitted)
3. Empty belt scraper tray (where fitted)
4. Lift belt and remove debris from deck. The conveyor should be locked off and isolated before this operation takes place
5. Remove debris which has collected in the guards
6. Brush any dust or product away from motor cooling fins to allow proper cooling.

Suggested monthly cleaning regime

As above plus:

1. Remove guards and clean away any debris. The conveyor should be locked off and isolated before this operation takes place.

Important notes

The cleaning of machines should be carried out when the equipment is at a standstill. All drives should be shut-down, except where a controlled cleaning procedure, requiring motive power is being carried out by competent personnel.

If belts or guards need to be removed for cleaning purposes, this activity should only be undertaken by adequately trained personnel.